

The University of Manchester





# Development of Waveguide and Quasi-Optical Devices for Multi-pixel Astronomical Instruments

Giampaolo Pisano

Radioastronomy Technology Group

Jodrell Bank Centre for Astrophysics, University of Manchester, UK

RadioNet 2<sup>nd</sup> Engineering Forum Workshop – Multi-Pixel Camera Receivers MPIfR - Bonn, 16-17 November 2009



- Waveguide components
  - Corrugated Horns
  - Orthomode transducers
  - Phase shifters
  - Polarisation modulators
- Quasi-optical components
- Single pixels
- Focal Plane Arrays



# Corrugated Horns: Development





### 100 GHz Horns



# 97 GHz Orthomode Transducers development





# 97 GHz Orthomode Transducer v.3: Design and Tests

**Return Loss** 



Clover Horn prototype





# W-Band Equi-Phase OMT: Design

- Single electroformed component
  - Polarisations identical electrical paths
    - Based on 'Turnstile junction'









# Waveguide Polarisation Modulator: Design and Test





Pisano – Patent submitted



## Waveguide Polarisation Modulator: Tests

- Half-wave retarder  $\rightarrow$  180 deg expected





Passive components development

- Waveguide components
- Quasi-optical components
  - Half-Wave Plates
  - Mesh filters
  - Mesh-HWPs
- Single pixels
- Focal Plane Arrays

## Sapphire Achromatic HWPs: Modelling & Tests

G. Pisano et al., Applied Optics v45, n26 (2006)G. Savini et al., Applied Optics v45, n35 (2006)





#### Extrapolated Minumum Cross Polarisation



## Metal mesh filters: Modelling, manufacture & tests

G. Pisano, et al., Infr.Phys.Tech. v.48, p49 (2006)





### Mesh HWP : Air-gap design results

G. Pisano et al., Applied Optics v47, n33 (2008)



#### Fast Axis Transmission

# Differential Phase-Shift





#### **Slow Axis Transmission**

#### **Cross-Polarisation**





## Mesh HWP : Dielectrically embedded design results

G. Pisano et al., to be submitted to *Appl. Optics* 

## Prototype





#### **Cross-Polarisation Measurements**



- Waveguide components
- Quasi-optical components
- Single pixels
  - Horn + OMT
  - Horn + WRM + OMT
  - Q.O. HWP + Horn + OMT
- Focal Plane Arrays

# Pixel tests: Horn + OMT

Co-Pol & Cross-Pol Beams



# Measured Cross-Pol: -40dB







## Pixel tests: HWP + Horn + OMT

Co-Pol & Cross-Pol Beams

#### Horn-OMT pixel + HWP



# Averaged Cross-Pol: -29dB



# Single Pixel Beam Tests Performances

 $\rightarrow$  Integrating across the 82-110 GHz band and over the beam:

Polarimeter	Components	Cross-Pol
No modulation	Horn + OMT	-40dB
FRM	Horn + FRM + OMT	-24dB
WRM	Horn + WRM + OMT	-31dB -35dB
HWP	HWP + Horn + OMT	-29dB

Table 2 – Polarimeter pixel measured performance

- Waveguide components
- Quasi-optical components
- Single pixels
- Focal Plane Arrays
  - Clover 97GHz

# Clover 97GHz Focal Plane Array: Horn production



# Clover 97GHz Focal Plane Array: OMT production



Gold-plated aluminium mandrels before electro-forming





# Clover 97GHz: Focal Plane Sub-Array







# The End

